

Cross slide base

- To accommodate vertical milling slide and rear toolpost 9574
- Supplied with tee nuts and bolts
Item No. 9576



Vertical milling slide

Item No. 9024VS	
SPECIFICATION	
Table size	100 x 125mm
Slide travel	80mm
Weight	4.45kg



Milling slide vice

- Vertical and horizontal vees machined in fixed jaw

Item No. 9071	
SPECIFICATION	
Jaw width	60mm
Jaw opening	50mm
Distance between mounting slots	75mm
Distance between mounting holes	45mm
Height	110mm
Dimensions	110 x 85mm
Weight	1.85kg



Rear toolpost

- Machined tenon to locate to cross slide base
- Tool capacity 24mm
Item No. 9574



Centre drill set

- 3.15 5 6.2 8 10mm
Item No. 9053MET



Quick change toolpost

- Supplied with 2 standard holders
Item No. 9009.240
- Additional standard holder
Item No. 9355



Clamp type knurling tool

- Spring loaded arms allow maximum clamping force
- Capacity 30mm
Item No. 9010



Parting off tool

- High quality precision tool
- Blade length is adjustable
- Tool holder length 66mm
- Supplied with one high performance tip
12mm shank **Item No. 9603**
- Replacement tip **Item No. 9601A**



Lathe tools - 12mm

Many more lathe tools on pages 121-123



Tee nut

- Thread 8mm
Item No. 9522



Set 3 soft jaws

Item No. 9157



ER25 Lathe collet chuck

- 100mm diameter
- 1.5mm-16mm collet capacity
- ER25 collet chuck
Item No. 9094
- Set 17 metric collets
Item No. 9094A



See page 137 for collet selection

Tailstock die holder

Die diameter	Taper	Item No.
1" 1 5/16" 1 1/2" 1 3/16"	2MT	4272
16, 20, 30, 38mm	2MT	4272M

Selection of die holders on page 129



Drill chucks

KEYED

- B16 1-13mm **Item No. 8140**
- B16 3-16mm **Item No. 8141**
- B12 1-10mm **Item No. 5578**

KEYLESS

- B12 1-10mm **Item No. 8111**
- B16 1-13mm **Item No. 8129**
- B16 3-16mm **Item No. 8148**



Arbor

2MT B12 **Item No. 9540**



Arbor

2MT B16 **Item No. 8139A**



Live centre

Item No. 8004



Long nose 2MT revolving centre

- Double taper allows close up access for cutting tool
- Body diameter 42mm
- 2MT **Item No. 9631**



Small body 2MT live centre

- Body diameter 32mm. Length 37mm
- Double bearing housing
- Hardened centre
- Runout 0.05mm
Item No. 9428



Half centre

2MT **Item No. 8906**

